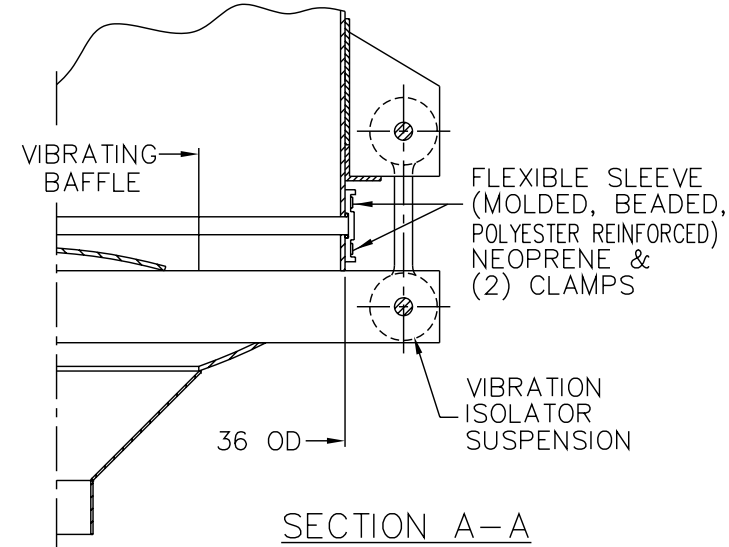
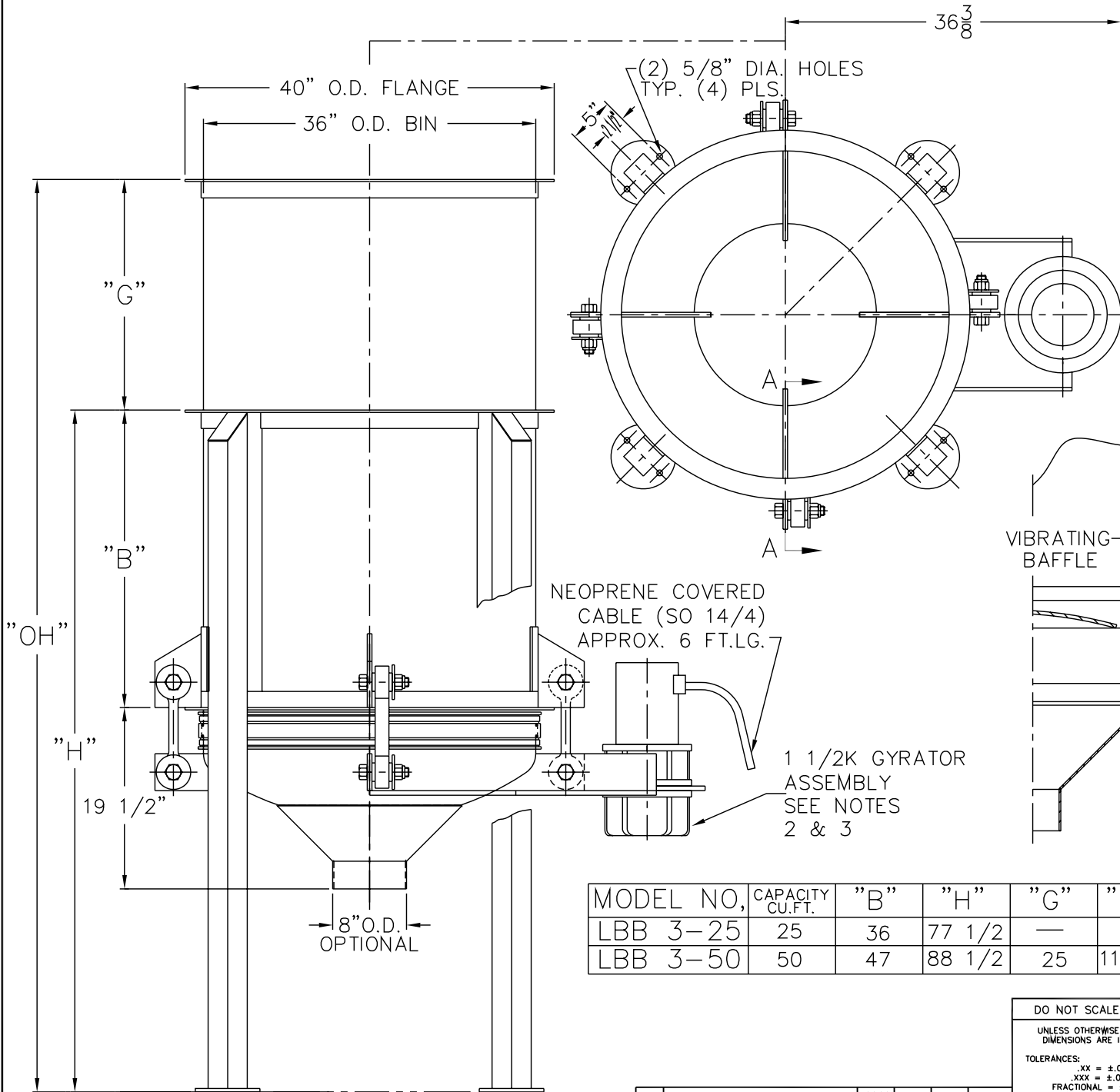


NOTES:

1. CONTACT MAT'L: CARBON STEEL, 304 SS OR 316 S STEEL
2. GYRATOR MOTOR TO BE 1 HP, TENV, 230 OR 460/3/60 ,
3. ALL ELECTRICAL CONNECTIONS TO BE FLEXIBLE.
4. ALL CONNECTIONS TO LIVE BOTTOM BIN TO BE FLEXIBLE.



NEOPRENE COVERED CABLE (SO 14/4) APPROX. 6 FT.LG.

1 1/2K GYRATOR ASSEMBLY SEE NOTES 2 & 3

MODEL NO,	CAPACITY CU.FT.	"B"	"H"	"G"	"OH"
LBB 3-25	25	36	77 1/2	—	—
LBB 3-50	50	47	88 1/2	25	113 1/2

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DO NOT SCALE PRINT

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES

TOLERANCES:
 .XX = ±.01
 .XXX = ±.005
 FRACTIONAL = ±1/32"
 ANGULAR = ±1/2"
 BREAK SHARP EDGES .005-.015
 ALL SMALL FILLETS .020-.040R.

Vibra Screw Incorporated
 755 Union Blvd. Totowa, N.J. 07812-2207

TITLE **3-25 TO 50 LIVE BOTTOM BIN CENTER FLAT STOCK CROSSMEMBER AND 1 1/2K GYRATOR**

SCALE 1/8"=1

DWG. NO. **17988-SD**

REV. NO. **1**

CAD FILE NAME LBB\STDASSY\17988-SD

1	RELEASED FOR STANDARD	MJM	6/30/01			
REV.	DESCRIPTION	DWN. BY DATE	CHK. BY DATE	APP. BY DATE	ELEC. APP. DATE	