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**Vibra Screw Incorporated**  
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1	RESCALED DWG	HF	7/25/13			
S	RELEASED FOR STANDARD	MJM	5/29/01			
REV.	DESCRIPTION	DNW. BY DATE	CHK. BY DATE	APP. BY DATE	ELEC. APP. DATE	

TOLERANCES:  
XX = ±.01  
.XXX = ±.005  
FRACTIONAL = ±1/32"  
ANGULAR = ±1/2"  
BREAK SHARP EDGES .005-.015  
ALL SMALL FILLETS .020-.040R.  
ALL FINISHED SURFACES 63-125 MICRO INCHES

TITLE  
**6" LIW FEEDER**  
**TYPICAL LAYOUT WITH 150 CU.FT. HOPPER**

SCALE .6=12

DWG. NO. **LIW-17963A**

REV. NO. **1**

CAD FILE NAME  
LIW\17963A-STD